



1. Manufacturer

Roppe Corporation
1602 N. Union Street
P.O. Box 1158
Fostoria, Ohio USA 44830-1158
t: (419) 435.8546 tf: (800) 537.9527 f: (419) 435.1056
e-mail: sales@roppe.com www.roppe.com

2. Product Description

Wood Naturals solid vinyl tile is designed for use in commercial and residential applications. Constructed from high quality vinyl components laminated under heat and pressure. Wood Naturals emulates the warmth and feel of real-wood flooring, without the hassle of real-wood maintenance.

Colors: Tacoma Cherry, Heritage Walnut, Bainbridge Oak, Vantage Oak, Camden Oak, Greenwich Maple, Newport Maple, Antique Walnut, Golden Maple, Caramel Ash, Burnt Pecan and Warm Cherry.

Gauge: 1/8" (3.175mm) nominal

Sizes: Standard size – 3" x 36" (76.2mm x 914.4mm) planks and 12" x 12" (304.8mm x 304.8mm) and 18"x18" (457.2mm) tiles.

Packaging: All sizes are 45 sq/ft per box

Weight: All sizes are 42 lbs. per box



3. Technical Data

Wood Naturals meets ASTM F 1700, Class III, Type B.

- **Size tolerance:** ± 0.0316 in./lin ft. (0.4mm/305mm), F-2055.
- **Thickness:** As Specified ± 0.005 in (0.13mm), F-386.
- **Squareness:** Maximum 0.010 in (0.25mm), F-2055.
- **Residual Indentation:** Average less than 8%, maximum single reading 10%, F-1914.
- **Flexibility:** 1 in. (25.4mm) mandrel, no crack or break, F-137.
- **Dimensional Stability:** 0.020 in./lin ft. (0.51mm/305mm), F-2199.
- **Resistance to Chemicals:** No more than slight change in surface dulling, surface attack, or staining, F-925.
- **Resistance to Light:** Delta E < 8 ave, max F-1515.
- **Resistance to Heat:** Delta E < 8 ave, max F-1514.

4. Installation* (Visit roppe.com for complete Installation instructions)

All materials are to be delivered to the installation location in its original packaging with labels intact. Store products in a dry area protected from the weather on a smooth, flat, dry surface with temperatures maintained between 65°F (19°C) and 85°F (30°C). Do not stack pallets. Remove the tile from the cartons and stack evenly on a smooth dry surface with each stack no more than 18" high at least 48 hours prior to installation in order to acclimate. Maintain room temperatures between 65°F (19°C) and 85°F (30°C) before, during and after installation.

Adhesives

ROP360 acrylic Tile is a solvent free, high strength, acrylic adhesive for indoor installation over recommended and properly prepared concrete and wood subfloors only, on grade or above grade only. Use of Rop360 is limited to casual foot traffic in areas where there is no lateral shear stresses or rolling loads, nor in areas that will not be subjected to topical moisture or liquids.

Roppe 535U "Universal" Urethane Enhanced Epoxy Two-Part Adhesive is a solvent-free, two component adhesive for high performance installations. Recommended for indoor installations over properly prepared and recommended concrete, plywood, metal and other non-porous substrates, on grade, below grade, or above grade. Must be used for installations in areas where the flooring will be subjected to lateral shear stresses and/or rolling loads, in areas subjected to topical moisture or other liquids, and over metal and some other non-porous substrates, in addition to radiant-heat floors.

5. Maintenance* (Visit roppe.com for complete Maintenance instructions)

The flooring must be properly cleaned by first sweeping or vacuuming to remove dirt and other particulates from the floor.

6. Availability and Cost

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit www.roppe.com.

7. Technical Assistance

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

Samples may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

8. Limited Warranty

Roppe Wood Naturals Solid Vinyl Tile is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship. Wood Naturals Solid Vinyl Tile has a ten (10) year Limited Wear Warranty if installed, maintained, and used strictly in accordance with Roppe's written instructions and installed with the recommended Roppe Adhesives.

***For complete installation and maintenance instructions visit www.roppe.com.**

