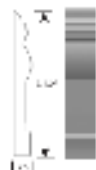
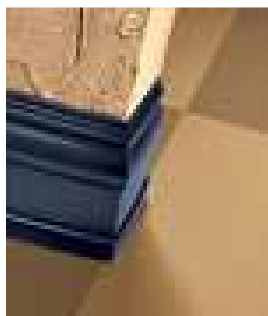




**1. Manufacturer**  
**Roppe Corporation**  
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**2. Product Description**

Roppe Visuellé Wall Base is a high quality, TPR rubber compound that gives you the look of custom-crafted woodwork without the cracks, splintering and additional costs of wood finishing for use in both commercial and residential wall base applications.

**Colors:** Available in 30 colors that coordinate with our rubber and vinyl accessory lines.

**Gauge:** Crafted base ranges from 1/8" (3.175mm) to 3/8" (9.52mm) ± .015" in thickness

**Styles:** Available in 40 ft. (12.19mm) rolls in both 4-1/2" (114.3mm) and 7-3/4" (196.85mm) heights.

Factory pre-cut mitered color matched inside and outside corners are available with 6" returns for easy on-site installation for both Visuellé 4-1/2" and 7-3/4".

**Inside & Outside Rubber Corner Blocks**

**Gauge:** Nominal 1/2" (12.770mm)

**Width:** Nominal 1" (25.4mm)

**Height:** Available in all heights matching Visuellé Wall Base

**Colors:** Available in all 70 colors that coordinate with Visuellé Wall Base

**Rubber Corner Blocks Height:** custom order height as needed. Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

**Inside & Outside Rubber Corner Blocks Attached Wings**

**Gauge:** Nominal 0.060"-0.080"

**Wing Width:** 1" each side of corner block.

**Height:** Available in all heights matching Visuellé Wall Base heights.

**Rubber Corner Blocks Height:** custom order height as needed. Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

**Colors:** Available in all 70 colors that coordinate with Visuellé Wall Base

**Job-Site Manufactured Corners:** Use standard woodworking tools to miter cut corners at the time of installation if either factory pre-cut mitered inside and outside, or rubber corner block outside and inside are not specified. Refer to section 6.2.1 for additional installation information.

**3. Technical Data**

Visuellé Wall Base meets Standard Specification F-1861, Type TV (Thermoplastic Vinyl), Group 1 (solid). ASTM F-1861.

- **Flexibility:** No crack or break (1/4 in. mandrel) F-137.
- **Resistance to Light:** Average DE not greater than 8.0, F1515.
- **Dimensional Stability:** No more than ± 0.25%, F-1861
- **Height:** As specified, ± 1% of nominal height, F-1861.
- **Thickness:** As specified, 0.080 in ± 0.015 to -0.005 in (2.03mm + 0.38 mm to -0.13mm) 0.125 in + 0.015 to -0.015mm (3.18mm + 0.38mm to -0.38mm), F-386.
- **Length:** As specified, F-1861.
- **Resistance to Chemicals:** No more than a slight change in surface dulling, surface attack or staining, F-925.

**4. Installation\*** (Visit [roppe.com](http://roppe.com) for complete Installation instructions)

All material is to be delivered to the installation location in its original packaging with labels intact. The installation area, unboxed wall base and adhesive are to be maintained between 65° (19°C) and 85° (30°C) for at least 48 hours before installation, during installation and thereafter. Proceed with the installation only when the conditions are proper and correct. Inspect all material for proper type and color. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable and there should be extreme difficulty in removing the wall base from the surface.

**Adhesives**

**ROP 215** Wall Base Adhesive is an Acrylic Based Adhesive specifically formulated for the installation of Visuellé Wall Base and Visuellé Factory Corners, which provides excellent adhesion to recommended surfaces. For the installation of Rubber Corner Blocks, Roppe Pinnacle Wall Base Adhesive is recommended.

**5. Maintenance\*** (Visit [roppe.com](http://roppe.com) for complete Maintenance instructions)

Wipe off residue with a smooth clean cloth slightly dampened with cool water, remove the water with a clean soft cloth, and allow the wall base to dry.

**6. Availability and Cost**

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com).

**7. Technical Assistance**

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**Samples** may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**8. Limited Warranty**

Roppe Corporation manufactures and markets its wall base product under the trade names Visuellé Wall Base is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship.

**\*For complete installation and maintenance instructions visit [www.roppe.com](http://www.roppe.com).**

