



1. Manufacturer

Roppe Corporation

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2. Product Description

Low cost and good looks highlight Roppe's Type TV thermoplastic vinyl base. It's extremely durable without sacrificing attractiveness and very economical because it's made from PVC vinyl.

Gauge: .080 (2.03mm) and 1/8" (3.175mm) Nominal

Lengths: Available in 2-1/2" (63.5mm), 4" (101.6mm) and 6" (152.4mm) nominal heights

Styles: Available in coved and straight styles in 2-1/2", 4" and 6" nominal heights

Pre-Formed Corner: Available in Inside Standard Toe, Outside Standard Toe and Outside No Toe, in 2-1/2", 4" and 6". All Corners have nominal return lengths of 3" (76.2mm).

Pre-Formed Available Colors: Available in all 70 colors.

Inside & Outside Rubber Corner Blocks:

Gauge: Nominal 17/32" (13.49mm)

Width: Nominal 1" (25.4mm)

Height: Available in all heights matching Vinyl Wall Base Heights

Rubber Corner Blocks Height: custom order height as needed. Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

Colors: Available in all 70 Colors

Inside & Outside Rubber Corner Blocks Attached Wings:

Gauge: Nominal 3-64" (1.19mm)

Wing Width: 1" each side of corner block

3. Technical Data

Roppe Vinyl Wall Base meets Standard Specification F-1861, Type TV (Thermoplastic Vinyl), Group 2 (layered) including:

- **Wear Layer Thickness:** min 0.002 in (0.05mm), F-410.
- **Flexibility:** No crack or break (1/4 in. mandrel), F-137.
- **Resistance to Light:** Average DE not greater than 8.0, F1515.
- **Dimensional Stability:** No more than $\pm 0.25\%$, F-1861.
- **Height:** As Specified, $\pm 1\%$ of nominal height, F-1861.
- **Thickness:** As specified, 0.080 in + 0.015 to -0.005 in (2.03mm + 0.38mm to -0.13mm) 0.125 in + 0.015 to -0.015mm (3.18mm + 0.38mm to -0.38mm), F-386.
- **Length:** As specified, F-1861.
- **Resistance to Chemicals:** No more than a slight change in surface dulling, surface attack or staining, F-925.

4. Installation* ([Visit roppe.com](http://www.roppe.com) for complete Installation instructions)

All material is to be delivered to the installation location in its original packaging with labels intact. The installation area, unboxed wall base and adhesive are to be maintained between 65° (19°C) and 85° (30°C) for at least 48 hours before installation, during installation and thereafter. Proceed with the installation only when the conditions are proper and correct. Inspect all material for proper type and color. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable and there should be extreme difficulty in removing the wall base from the surface.

Adhesives

ROP 215 Wall Base Adhesive is an Acrylic Based Adhesive specifically formulated for the installation of Roppe's Vinyl Wall Base and Vinyl Factory Corners, which provides excellent adhesion to recommended surfaces. For the installation of Rubber Corner Blocks, Roppe Pinnacle Wall Base Adhesive is required.

5. Maintenance* ([Visit roppe.com](http://www.roppe.com) for complete Maintenance instructions)

Wipe off residue with a smooth clean cloth slightly dampened with cool water, remove the water with a clean soft cloth, and allow the wall base to dry.

6. Availability and Cost

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit www.roppe.com.

7. Technical Assistance

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

Samples may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

8. Limited Warranty

Roppe Corporation manufactures and markets its wall base product under the trade names Vinyl Wall Base is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship.

***For complete installation and maintenance instructions visit www.roppe.com.**

