



1. Manufacturer
Roppe Corporation
 1602 N. Union Street
 P.O. Box 1158
 Fostoria, Ohio USA 44830-1158
 t: (419) 435.8546 tf: (800) 537.9527
 f: (419) 435.1056
 e-mail: sales@roppe.com
www.roppe.com



2. Product Description
 Made for the most demanding applications, Rop-Cord is durable, anti-slip flooring with outstanding sound absorption properties. May be used as a walk-off mat for entryways, lobbies, concourses, and foyers in shopping malls, grocery stores, airports, factories, office buildings, skating rinks, schools, theaters, bowling alleys, ski lodges, and other demanding indoor and outdoor applications.

Vulcanized Tile Gauge: nominal 3/8" (9.52mm)
Non-Vulcanized Tile Gauge: nominal 3/8" (9.52mm)
Tile Sizes: Nominal 12"x12" (304.8mm x 304.8mm)
Square feet per carton: 12"x12" tile – 25 Square Feet.

Colors:
 Earthtone (POET) Indigo (POIN)
 Crimson (POCR) Pine (POPNI).

***Special Order Rolls Available – Types and Dimensions**
Non-Vulcanized Roll: Nominal 12"x30 feet (Vulcanized Rolls are not available).

Non-Vulcanized Gauge: nominal 3/8" (9.52mm)
Non-Vulcanized Square feet per carton: 12" x 30 ft. roll.

3. Technical Data
 ASTM does not currently offer requirements for this specific product category.

- **Flammability** (pill) Test was performed as directed in Federal Document DOC FF 1-70: Rating – Meets Standard.
- **Length:** ± 1/16", 12" x 12" Tile
- **Width:** ± 1/16", 12" x 12" Tile.
- **Height:** -0/+1/16", 12" x 12" Tile
- **Squareness:** ± 1/32", 12" x 12" Tile.

4. Installation*
 All materials are to be delivered to the installation location in its original packaging with labels intact. Store products in a dry area protected from the weather on a smooth, flat, dry surface with

temperatures maintained between 65°F (19°C) and 85°F (30°C). Do not stack pallets. Caution: Direct heat from the sun and sunlight will cause material to expand, buckle or cup. Therefore, when installing outdoors, allow tile to remain inside and/or out of the sun.

Adhesives
Roppe 435 Flooring Adhesive is a solvent free, non-flammable, high performance epoxy adhesive that can be used for indoor installations only of Rop-Cord over porous and non-porous substrates.
Roppe 445 is a Synthetic Latex-Based Adhesive which is water resistant when completely cured and made specifically for permanent indoor and outdoor installations of Rop-Cord Vulcanized and Non-Vulcanized tile or rolls over on or above grade porous substrates, excluding metal and other non-porous substrates, nor in areas where Rop-Cord will be exposed to lateral shear stress or rolling loads.

5. Maintenance*
 Do not perform and maintenance or expose the product to water, rain, cleaning agents, or other materials for at least 72 hours after installation to allow the adhesive to properly cure. Rop-Cord should be cleaned weekly to maximize the life of the product. Interior flooring may be swept, vacuumed, spot cleaned, or shampooed. A neutral pH cleaning solutions or a mild soap and water solution may be used for shampooing. Exteriors installations can be simply hosed off and left to dry.

6. Availability and Cost
 Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit www.roppe.com.

7. Technical Assistance
 Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.
Samples may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com.

8. Limited Warranty
 Roppe's Rop-Cord Vulcanized and Non-Vulcanized Tile is warranted for a period of five (5) years from date of installation to be free of defects in material and workmanship. Rop-Cord has a ten (10) year Limited Wear Warranty.

***For complete installation and maintenance instructions visit www.roppe.com.**

