



**1. Manufacturer**

**Roppe Corporation**

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**2. Product Description**

Roppe's Northern Timbers is designed for use in commercial and residential applications. The Northern Timbers Vinyl Plank collection features a natural wood look. It's rugged construction, including a 0.028" (28 mil) wear layer topped with a UV cured ceramic bead finish permits maximum durability ensuring long lasting beauty without the use of a floor finish. The composition ensures a 100% recyclable product while consisting of 50% recycled materials. With excellent resistance to abrasion, chipping, cracking, and permanent indentations for heavy-duty performance requirements and to help conceal most substrate irregularities, and yet it is flexible for fast and economical installations. Northern Timbers Vinyl Plank is the perfect choice for lobbies, office buildings, banks, healthcare facilities, luxurious residential and commercial condominiums, or wherever both function and high design are essential. The surface includes an embossed surface to enhance the rich look of wood, while adding slip resistance qualities to the tile. Precision cutting allows for easy installation with tight seams. Contact Roppe or see [www.roppe.com](http://www.roppe.com) for the latest color selections

**Product Information:**

**Gauge:** .120" (3mm)  
**Size:** 4" (101.6mm) x 36" (914.4mm)  
**Colors:** 18 colors available  
**Packaging:** 36 Pcs per Carton (35.95 Sq/Ft per Carton)  
**Weight:** 37 lbs. per box

**Loose Lay Information:**

**Gauge:** 3/16" (5mm)  
**Size:** 6" (152.4mm) x 48" (1219.2mm)  
**Colors:** 8 colors available  
**Packaging:** 10 pcs per box (20.02 s/f per box)  
**Weight:** 37 lbs. per box



**3. Technical Data**

- **ASTM F 1700** – Solid Vinyl Tile; Class III, Type A & B
- **ASTM E 648 (NFPA 253), Critical Radiant Flux** – Class 1
- **ASTM 662 (NFPA 258), Smoke Density** - Passes

- **ASTM F 925, Chemical Resistance** – No Change
- **ASTM C 1028, Slip Resistance** - >0.60
- **ASTM F 970, Static Load** – 250 PSI;
  - **Glue Down 4"** - Modified 2000 PSI, -.005"
  - **Loose Lay 6"** - Modified 1000 PSI, -.005"
- **ASTM F 1515, Light Stability** – Passes

**4. Installation\*** (Visit [roppe.com](http://roppe.com) for complete Installation instructions)

Read the literature concerning the product description, product limitations, product installation, adhesive information, product maintenance and warranty before installing the tile. All materials including recommended adhesive are to be delivered to the installation location in its original packaging with labels intact. Inspect all material for proper type and color. **DO NOT** stack pallets of material as this will cause damage. Remove material from cartons and stack evenly on a smooth dry surface no more than 18" high. Store products in a dry area protected from the weather on a smooth, flat, dry surface with temperatures maintained between 65° F (19° C) and 85° F (30° C).

**Adhesives**

**ROP360** Acrylic Tile & Stair Tread Adhesive is a solvent free, high strength, acrylic adhesive for indoor installations over recommended and properly prepared concrete and wood subfloors only, on grade or above grade. Use of this adhesive is limited to casual foot traffic, in areas where there are no lateral shear stresses or rolling loads, nor in areas that will not be subjected to topical moisture or liquids.

**Roppe 535U** "Universal" Urethane Enhanced Epoxy Two-Part Adhesive is recommended for indoor installations over properly prepared and recommended concrete, plywood, metal and other non-porous substrates. Must be used for installations areas where the flooring will be subjected to lateral shear stresses and/or rolling loads in areas subjected to topical moisture and other liquids, and over metal and some other non-porous substrates, in addition to radiant-heat floors.

**5. Maintenance\*** (Visit [roppe.com](http://roppe.com) for complete Maintenance instructions)

After 48 hours, initial cleaning may begin. Use premium cleaner for Vinyl Flooring such as Bona® Stone, Tile & Laminate Floor Cleaner. Daily sweeping and vacuuming to remove loose dirt and debris.

**6. Availability and Cost**

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com).

**7. Technical Assistance**

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com). **Samples** may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**8. Limited Warranty**

Roppe warrants its Northern Timbers product with a 1 Year Manufacturing Warranty and 10 Years Wear Warranty from the date of installation to be free of defects in material and workmanship, as long as installation, maintenance and use falls within Roppe's written instructions.

**\*For complete installation and maintenance instructions visit [www.roppe.com](http://www.roppe.com).**

