



**1. Manufacturer**

**Roppe Corporation**  
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**2. Product Description**

Roppe AlphaBase is a vulcanized, extruded product manufactured from a synthetic rubber compound specifically formulated for durability, flexibility, and stability. AlphaBase is also environmentally friendly and can contribute to the LEED® Green Building Certification System because each contains 10% natural rubber. Base features exclusive top-lip design for tight fit. Low-gloss, satin (matte) finish resists scuffing, gouging, and most chemicals.

**Profiles:** Standard Toe Base 5/8", No Toe Base, Butt Toe Base 5/8", Long Toe 1" and Sanitary Toe Base 2" all Nominal.

**Gauge:** 1/8" Nominal

**Sizes:** Available in 48" lengths and 120' Ft. rolls and 2-1/2", 4" and 6" nominal heights.

**Styles:** Available in coved and straight styles in 2-1/2", 4" and 6" nominal heights. Additional nominal heights 3", 3-1/2", 4-1/2", 5" and 5-1/2" available in cove only. Minimum order required.

**Available Colors:** Available in all 70 colors that coordinate with the Pinnacle, Pinnacle Plus and BaseMates Rubber Base lines.

**Signage Pricing:** Contact a Roppe Authorized Distributor or Roppe Corporation Customer Service department.

**Inside and Outside Corner Blocks**

**Gauge:** Nominal 17/32"

**Width:** Nominal 1"

**Height:** Available in all heights matching AlphaBase Wall Base heights.

**Rubber Corner Blocks Height:** Custom order as needed. Roppe Recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

**Colors:** Available in all 70 colors that coordinate with the Pinnacle, Pinnacle Plus and BaseMates Rubber Base lines.

**Inside and Outside Rubber Corner Blocks Attached Wings**

**Gauge:** Nominal 3/64"

**Wing Width:** 1" each side of corner block

**Height:** See Inside and Outside Rubber Corner Blocks for details.

**AlphaBase Inside and Outside Factory Corners**

Molded inside and outside rubber wall base corners are available in the same heights and gauges listed below, and also available in Roppe Pinnacle Rubber base matching colors.

**Gauge:** 1/8" Nominal for all factory corners.

**Length of Inside and Outside Factory Returns:**

**IC Standard Toe Inside:** 2-1/4" nominal length of return

Sizes: 2-1/2", 4" and 6".

**OC Standard Toe Outside:** 2-1/4" nominal length of return

Sizes: 2-1/2", 4" and 6".

**NT OC No Toe Outside:** 2-1/4" nominal length of return

Sizes: 2-1/2", 4" and 6".

**OL OC Underlap Outside:** 3" nominal including underlap.

**LT OC Long Toe Outside:** 2-1/4" nominal. Size 4" nominal

**Sanitary Toe Corner Outside:** 3-3/4" nominal. Size 4" nominal

**Standard Toe:** For many installation

**No Toe:** Adds decorative touch to carpeted interiors

**Long Toe:** Extends 1" to cover wide irregularities between floor and wall.

**Sanitary Toe:** High safety or hygienic application. The 2" toe butts up against our rubber floor tile, eliminating possible base-to-tile overlaps/gaps.

**3. Technical Data**

Roppe Pinnacle Base meets Standard Specification F-1861 Type TS (Thermoset Vulcanized Rubber), Group 1 (solid).

- **Wear layer thickness:** Min 0.002 in (0.05mm), F-410
- **Flexibility:** No crack or break (1/4 in. mandrel), F-137
- **Resistance to Light:** Average DE not greater than 8.0 ASTM F-1515
- **Dimensional Stability:** No more than ± 0.25% ASTM F-1861;
- **Height:** As specified, ± 1% of nominal height, F1861
- **Thickness:** As specified, 0.080 in. + 0.015 to -0.005 in
- **Length:** As Specified, F-1861
- **Resistance to Chemicals:** No more than a slight change in surface dulling, surface attack or staining ASTM F-925;

**4. Installation\*** (Visit [roppe.com](http://roppe.com) for complete Installation instructions)

All material is to be delivered to the installation location in its original packaging with labels intact. The installation area, unboxed wall base and adhesive are to be maintained between 65° (19°C) and 85° (30°C) for at least 48 hours before installation, during installation and thereafter. Proceed with the installation only when the conditions are proper and correct. Inspect all material for proper type and color. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable and there should be extreme difficulty in removing the wall base from the surface.

**Adhesives**

**Roppe 205** is a fortified acrylic emulsion which provides excellent permanent adhesion for AlphaBase, Rubber Corner Blocks and Factory Corners.

**Roppe 210** White Acrylic Cove Base Adhesive is a solvent-free, non-flammable, and nearly odor free adhesive designed for AlphaBase, Rubber Corner Blocks and Factory Corners.

**5. Maintenance\*** (Visit [roppe.com](http://roppe.com) for complete Maintenance instructions)

DO NOT rub or apply lateral or vertical pressure to the wall base for at least 72 hours after the installation is complete to allow the adhesive to properly cure.

**6. Availability and Cost**

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com).

**7. Technical Assistance**

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**Samples** may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**8. Limited Warranty**

Roppe Corporation manufactures and markets its wall base product under the trade names AlphaBase is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship.

**\*For complete installation and maintenance instructions visit [www.roppe.com](http://www.roppe.com).**

