



Pinnacle Wall Base Adhesive

Description: Roppe Pinnacle Wall Base Adhesive is an Acrylic Based Adhesive specifically formulated for the installation of Roppe Pinnacle Wall Base, Pinnacle Plus Wall Base, Rubber Corner Blocks and Pinnacle Inside and Outside Factory Molded Corners, which provides excellent adhesion to recommended surfaces.

Sizes: Product is available in 30 oz. cartridges, 1-gallon and 4-gallon plastic pails.

Installation Temperature Ranges: The installation area, substrate, wall base, associated material and adhesive are to be maintained between 65°F (19°C) and 85°F(30°C) for at least 48 hours before installation, during installation, and thereafter. Room temperature must be maintained between 65°F (19°C) and 85°F (30°C) thereafter to prevent adhesive failure and to prevent distortion or destruction of flooring. In addition, the subfloors temperature range must also be between 65°F (19°C) and 85°F (30°C) prior to installation, during installation and maintained thereafter.

Color: Off-White

Shelf Life: Shelf life is one year stored at 70°F (21°C) in an unopened container stored at indoor room temperature.

Freeze Thaw Stability: This adhesive is freeze/thaw stable down to 0°F (18°C) and 5-cycles; however, it is recommended to protect all water-based products from freezing. If frozen, DO NOT stir until material has completely thawed.

Clean-Up: Any adhesive on the surface of the wall base or surrounding area must be removed immediately with a clean cloth dampened with warm water. DO NOT allow the adhesive to cure on the surface of material.

Use: Interior installations of Roppe Pinnacle, Pinnacle *Plus*, Rubber Corner Blocks and Pinnacle Factory Molded Corners.

Calculated VOC's: Roppe Pinnacle Wall Base Adhesive Calculated VOC's according to California Rule #1168: < 1 grams per liter of coating

Pinnacle Wall Base Qualifications: CRI Green Label Plus, SCAQMD, CHPS and LEED Compliant.

Recommended Substrates: All surfaces should be inspected prior to installation. Use only on structurally sound interior wall surfaces such as dry plaster, cured drywall, exterior grade plywood (Group 1, CC type), concrete, and masonry that are clean, smooth, dry, and structurally sound. Roppe Wall Base is not to be installed over non-porous surfaces such as vinyl or rubber wall coverings, laminated masonite, plastic laminates, FRP Panels, ceramic tile, marble or non-porous paints, or freshly painted surfaces, or over existing alcohol resin adhesives. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable. See Individual Product 10-Part Specification Sheet for complete details, cautions and warnings.

Limitations: Do not use outdoors. Recommended for Roppe's Pinnacle, Pinnacle *Plus*, Rubber Corner Blocks and Pinnacle Factory Molded Corners Only. Do not use to install Roppe 700 Series, Ready Base, Visuellé and Vinyl Wall Base. Do not use over vinyl wall covering, old adhesive residue or painted surfaces, or non-approved surfaces. When installing Rubber Corner Blocks, attached wings must also be adhered with Pinnacle Wall Base Adhesive and stapled vertically to the wall surface. DO NOT disturb the installed wall base for 48 hours after installation to allow the adhesive to properly set up.

Caution: All surfaces must be completely free from moisture, alkali, old adhesive, dust dirt, wax, oil, grease, loose paint, or plaster, non-porous wall coverings or paints, and other extraneous coatings or materials that could prevent a successful bond. Plaster and cement must be thoroughly dry and cured. Any rough or uneven surfaces may telegraph through the wall base. Follow the manufacturer's recommendations for any patching materials. Warning: When removing old wall base or adhesives, unless they can be positively identified not to contain hazardous materials, you must presume the materials may contain hazardous materials. Follow the recommended practices for the proper removal and disposal of the materials. Immediately remove excessive wet adhesive with a soft, clean cloth dampened with warm water. Do not allow adhesive to dry on flooring, tools or surrounding areas. Do not allow adhesive to dry or skin-over which will result in either none or inadequate adhesive transfer resulting in an installation failure. All wall base must properly rolled in "one" direction only, to ensure proper adhesive transfer and to prevent stretching of wall base, which will result in gapping. If the back of the wall base becomes soiled prior to installation, clean with a soft cloth dampened with a mild soap and water solution, rinse, let dry. Do not allow adhesive to dry or skin-over. DO NOT install wall base on any surface that will be exposed to moisture or extreme temperature changes.

Mixing: No Mixing Required.

Application: Spread coverage on 4" Pinnacle or Pinnacle Plus wall base using a 1/8" saw-tooth spreader is approximately 250 linear feet per gallon. The cartridges are designed for single closely serpentine bead application or for use in a custom applicator with 3-hole nozzles for 4" wall base. When using a 30-fluid ounce cartridge, spread coverage on 4" wall base using 3 beads of adhesive is approximately 65-70 linear feet, and for 6" wall base the coverage is 45-50 linear feet per 30 oz. cartridge using 5 beads of adhesive. Coverage will vary according to the type of surface, surface texture, spreading angle, and nozzle diameter. Coverage will vary according to the type of surface, surface texture, spreading angle, and nozzle diameter. DO NOT allow adhesive to dry on wall base, molded corners or rubber corner blocks. Once adhesive has been applied, roll with a hand-roller. Caution: DO NOT STRETCH the wall base. The wall base can be stretched while rolling and will later return to its original length causing gaps at the seams. Note: It is important to always roll the base in the direction toward the last piece installed. This practice will ensure a tight fit at the seams. Bond the base to the wall within 15 minutes after adhesive application and lightly roll with a hand wall base roller. Do not allow adhesive to dry or skin-over. At least 90% transfer to the products backing is required. Periodically check the back of the wall base to make sure good 90% transfer is being achieved.

Warning: Follow all local, state, and federal standards and practices for the proper removal and disposal of flooring, adhesives, or other materials. Follow all local, state, federal, and manufacturer's safety standards for the use of all products and equipment.

* **Notice:** This document is intended as a general guide only. Therefore, refer to Individual Product 10-Part Specification Sheet for complete details, cautions and warnings.

Manufacturer
Roppe Corporation
1602 N. Union Street
P.O. Box 1158
Fostoria, Ohio USA 44830-1158
Phone: (419) 435-8546
Toll-Free (800) 537-9527
Fax: (419) 435-1056
Sample Hotline: (877) 726-7534
Email: sales@roppe.com
Web-Site: www.roppe.com

4-5-10